

**Risse + Wilke** cold rolled strip and more ... from both our locations in Iserlohn and Hagen-Hohenlimburg, Germany.

The family-run business, steeped in tradition, is one of the specialists for cold rolled steel strip. Sincere customer relationships are the basis for global success. Embodied in our corporate philosophy are consistent high quality, state-of-the-art production plants and a great service consciousness which make Risse + Wilke the first choice for its clients.

Service, competence, innovation, excellent quality, technical expertise, reliability and presence in the global marketplace – keywords tied to the name of Risse + Wilke by customers around the world.

**Business characteristics**

tonnage per year in thousand to	150
turnover per year (Mio.€)	140
number of persons employed	350
sales domestic market	60 %
sales export	40 %



**Be the Best. You as customer. We as company.**

**Product range:**

**- Dimensions:**

strip thickness from 0.20 to 6.00 mm  
strip width from 4.00 to 810 mm

**- Qualities:**

- Cold rolled mild steel strip
- Hard rolled steel strip
- Case hardening steels
- Tempering and spring steels alloyed and unalloyed
- Boron steels
- Micro-alloyed steels
- High strength micro-alloyed steels
- Spring steels quenched + tempered
- Boron steels quenched + tempered
- Key steel
- Soft magnetic steels
- Bonderized cold rolled strip
- **RIWI-FLEX**



**Risse + Wilke cold rolled steel strip is ideal for**

- all stamping, folding, drawing and deep drawing work,
- metal fittings, hardware, tinware and metalware,
- electrical equipment,
- profiles, tubes,
- in mechanical engineering and many more applications,
- chain site plates, toe caps,
- safety parts in automobile construction and high-strength structural parts,
- saws and other tools
- and various other applications. Let´s talk about it.

**Certified Qualitymanagementsystem:**

DIN EN ISO 9001:2008      ISO/TS 16949:2009      DIN EN ISO 14001      OHSAS 18001

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Produktgruppe Product designation Nuance Ausführung / Delivery condition / État de livraison	Norm Standard Norme	Oberfläche Surface Surface	Bandbreite Width Largeur (mm)	Banddicke Thickness Épaisseur (mm)
Kaltband aus weichen Stählen / Cold rolled mild steel strip / Feuillards laminés à froid en aciers doux DC01 - DC04, LC - C 340; DC05, LC ..... DC06, LC	EN 10139	MA / MB RL / RM / RR	4 - 810	0,20 - 5,50  ..... 0,20 - 2,00
		MC RN	4 - 450	0,40 - 2,00
		MA / MB RL / RM / RR	4 - 810	0,20 - 5,00
		MA / MB RL	4 - 810 4 - 810	0,20 - 4,00 0,20 - 3,00
DC01 - DC05, LC ..... C 390 - C 440 ..... C 490 - C 590 ..... C 690				
Einsatzstähle / Case hardening steels / Aciers pour cémentation C10E, C15E, 16MnCr5, etc. LC / CR	EN 10132-2	MA / MB RL / RM / RR	4 - 810	0,20 - 5,50
Vergütungs- und Federstähle legiert und unlegiert / Tempering and spring steels alloyed and unalloyed / Aciers trempants et à ressorts alliés et non-alliés C22E - C100S, 51CrV4, etc. LC / CR	EN 10132-3 EN 10132-4	MA / MB RL / RM / RR	4 - 810	0,20 - 6,00
Borstähle / Boron steels / Aciers au bore 20MnB5, 27MnCrB5-2, 30MnB5, etc. LC / CR	(EN 10083)	MA / MB RL / RM / RR	4 - 650	0,20 - 6,00
Mikrolegierte Stähle / Micro-alloyed steels / Aciers microalliés HC260LA - HC420LA LC	EN 10268	MA / MB RL / RM / RR	4 - 810	0,20 - 6,00
Hochfeste mikrolegierte Stähle / High-strength micro-alloyed steels Aciers microalliés à résistance élevée RiWi440 - RiWi1400	Sondergüte in Anlehnung an EN 10268	MA - RL	4 - 810	0,80 - 6,00 *
Federbandstähle vergütet - QT / Spring steels quenched + tempered / Aciers à ressorts trempés C55E - C100S, 51CrV4, 80CrV2, etc. QT - vergütet, Martensit	EN 10132-4	blank / bright / brillant graublau / grey-blue / gris-bleu bürstenpoliert / brush-polished / poli à la brosse	35 - 720	0,30 - 5,10 *
Borstähle vergütet - QT / Boron steels quenched + tempered / Aciers au bore trempés 27MnCrB5-2, etc. QT - vergütet, Martensit	(EN 10083)	blank / bright / brillant graublau / grey-blue / gris-bleu bürstenpoliert / brush-polished / poli à la brosse	35 - 500	0,30 - 3,00 *
Vergütungs- / Federbandstähle bainitisiert / Tempering and spring steels with bainitic structures / Aciers trempants et à ressorts bainitisés C35E - C67S, 27MnCrB5-2, etc. QB - zwischenstufengehärtet, bainitisiert QBe - bainitisiert mit entkohlter Oberfläche	EN 10132-3 EN 10132-4	blank / bright / brillant graublau / grey-blue / gris-bleu	24 - 650	0,50 - 4,00 *
Schlüsselstähle / Key steels / Aciers à clés AMn, AMnPb CR	Sondergüte Special grade Qualité spéciale	MA / MB RL	4 - 420	0,50 - 6,00
Magnetweicheisen / Soft magnetic steels / Fers doux magnétiques RFe40 - RFe120 CR	DIN 17405	MA / MB RL	4 - 810	0,30 - 6,00
Kaltband gebondert (Zinkphosphat) / Bonderized cold rolled strip / Feuillard laminé à froid bondérisé DC01-DC05, C15E, 16MnCr5, etc. LC, C290	EN 10139 EN 10132	MA / MB RL / RM	4 - 600 4 - 550	0,30 - 2,00 2,00 - 4,00

Maß- und Formtoleranzen gemäß EN 10140, engere Toleranzen auf Anfrage • Dimension and shape according EN 10140, closer tolerances on request  
Dimension et forme selon EN 10140, tolérances plus étroites sur demande

MB bis 2,00 mm Banddicke • MB up to 2.00 mm strip thickness • MB jusqu'à 2,00 mm d'épaisseur de bande  
\* Weitere Banddicken auf Anfrage • \* Other strip thicknesses on request • \* Autres épaisseurs de bande sur demande

Stand: 05/2013

